CLAIMS

1. A phosphine compound of formula (1):

wherein R^1 , R^2 , R^3 , R^4 , R^6 , R^7 and R^8 are the same or different, and independently represent,

a hydrogen atom,

- a halogen atom,
- a substituted or unsubstituted alkyl group having 1 to 10 carbon atom(s),
 - a substituted or unsubstituted aralkyl group having 7 to 20 carbon atoms,
 - a substituted or unsubstituted aryl group having 6 to 20 carbon atoms.
- a silyl group substituted with a substituted or unsubstituted hydrocarbon having 1 to 20 carbon atom(s),
 - a substituted or unsubstituted alkoxy group having 1 to 10 carbon atom(s),
- a substituted or unsubstituted aralkyloxy group having 7 to 20 carbon atoms,
 - a substituted or unsubstituted aryloxy group having 6 to 20 carbon atoms, or
 - an amino group disubstituted with hydrocarbons having 1
 to 20 carbon atom(s);

R⁵ represents,

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a hydrogen atom,

a fluorine atom,

a substituted or unsubstituted alkyl group having 1 to 5 10 carbon atom(s),

a substituted or unsubstituted aralkyl group having 7 to 20 carbon atoms,

a substituted or unsubstituted aryl group having 6 to 20 carbon atoms, or

a silyl group substituted with a substituted or unsubstituted hydrocarbon having 1 to 20 carbon atoms,

G¹ represents a hydrogen atom or a protective group of
hydroxyl group;

 G^2 represents any one of G^{21} to G^{26} below,

$$G^{21}$$
: $A_{R^9}^{1}$ G^{22} : $A_{R^{13}R^{12}}^{1}$ G^{23} : $A_{R^{14}}^{1}$

$$G^{24}$$
: A^{2} A^{2} G^{25} : A^{2} A^{2}

wherein A^1 represents an element of Group 15 of the periodic table, and A^2 represents an element of Group 16 of the periodic table, and A^1 in G^{21} represents a nitrogen atom;

 ${\ensuremath{R^9}}$ and ${\ensuremath{R^{14}}}$ each represents

a substituted or unsubstituted alkyl group having 1 to 10 carbon atom(s),

a substituted or unsubstituted aralkyl group having 7 to 20 carbon atoms,

a substituted or unsubstituted aryl group having 6 to 20 carbon atoms, or

a group of formula:

 $R^{90}-N-R^{91}$

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wherein R⁹⁰ and R⁹¹ are the same or different, and represent a substituted or unsubstituted alkyl group having 1 to 10 carbon atom(s),

a substituted or unsubstituted aralkyl group having 7 to 20 carbon atoms,

a substituted or unsubstituted aryl group having 6 to 20 carbon atoms, or

a cyclic structure by being linked together, R^{12} , R^{13} , R^{19} and R^{20} each independently represents,

a substituted or unsubstituted alkyl group 1 to 10,

a substituted or unsubstituted aralkyl group having 7 to 20 carbon atoms, or

a substituted or unsubstituted aryl group having 6 to 20 carbon atoms; or

 R^{12} and R^{13} , and R^{19} and R^{20} , each independently, are linked together and represent cyclic structure,

 R^{10} , R^{11} , R^{15} , R^{16} , R^{21} and R^{22} each independently represents a hydrogen atom,

a substituted or unsubstituted alkyl group having 1 to 10 carbon atom(s),

a substituted or unsubstituted aralkyl group having 7 to 20 carbon atoms, or

a substituted or unsubstituted aryl group having 6 to 20 carbon atoms;

 R^{17} and R^{18} are the same or different, and represent,

- a hydrogen atom,
- a halogen atom,
- a substituted or unsubstituted alkyl group having 1 to 10 carbon atom(s),
- a substituted or unsubstituted aralkyl group having 7 to 20 carbon atoms, or

a substituted or unsubstituted aryl group having 6 to 20 carbon atoms; and

m represents an integer of 0 or 1.

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- 2. The phosphine compound according to Claim 1, wherein ${\tt A}^1$ represents a nitrogen atom and ${\tt A}^2$ represents an oxygen group.
- 3. The phosphine compound according to Claim 1 or 2, wherein G^1 represents a hydrogen atom.
 - 4. The phosphine compound according to Claim 1, 2 or 3, wherein G^2 is G^{21} .
- 5. The phosphine compound according to Claim 1, 2 or 3, wherein G^2 is G^{22} .
 - 6. The phosphine compound according to Claim 1, 2 or 3, wherein G^2 is G^{23} .

- 7. The phosphine compound according to Claim 1, 2 or 3, wherein G^2 is G^{24} .
 - 8. The phosphine compound according to Claim 1, 2 or 3,

wherein G^2 is G^{25} .

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- 9. The phosphine compound according to Claim 1, 2 or 3, wherein G^2 is G^{26} .
- 10. The phosphine compound according to Claim 1 or 2, wherein G^1 is a protective group of the hydroxyl group.
- 11. The phosphine compound according to Claim 10, wherein G¹ is a protective group of the hydroxyl group selected from an alkyl group having a secondary or tertiary carbon atom linked to an oxygen atom of phenol, or a Cl to C2 alkyl group substituted with a substituted or unsubstituted alkoxy group.
- 12. The phosphine compound according to Claim 10, wherein G^1 is a methoxymethyl group, an ethoxyethyl group, a methoxyethoxymethyl group, a trimethylsilylethoxymethyl group or a 1-ethoxyethyl group.
- 20 13. The phosphine compound according to Claim 10, wherein G^2 is G^{21} .
 - 14. The phosphine compound according to Claim 10 or a Bronsted acid salt thereof, wherein G^2 is G^{22} .
 - 15. The phosphine compound according to Claim 10 or a Bronsted acid salt thereof, wherein $\,G^2$ is $\,G^{23}$.
 - 16. The phosphine compound according to Claim 10, wherein

 G^2 is G^{24} .

17. The phosphine compound according to Claim 10, wherein \mbox{G}^2 is \mbox{G}^{25} .

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- 18. The phosphine compound according to Claim 10 or a Bronsted acid salt thereof, wherein $\,G^2$ is $\,G^{26}$.
- 19. The compound according to Claim 1 or 2, wherein R^9 , 10 R^{10} , R^{11} , R^{12} , R^{13} , R^{14} , R^{15} , R^{16} , R^{17} , R^{18} , R^{19} and R^{20} are substituted or unsubstituted alkyl groups having 1 to 10 carbon atom(s).
 - 20. A production method of a phosphine compound of formula 21B:

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wherein R^1 , R^2 , R^3 , R^4 , R^5 , R^6 , R^7 , R^8 , R^9 , R^{21} , G^{10} and A^1 are the same as described below,

which comprise reacting

a phosphine carbonyl compound of formula (21C):

wherein G¹⁰ represents a hydrogen atom or a protective group of the hydroxyl group selected from alkyl groups having a secondary or tertiary carbon atom linked to an oxygen atom of phenol or a C1 to C2 alkyl group substituted with a substituted or unsubstituted alkoxy group,

 R^1 , R^2 , R^3 , R^4 , R^6 and R^1 are the same or different and each independently represents

- a hydrogen atom,
- 10 a halogen atom,
 - a substituted or unsubstituted alkyl group having 1 to 10 carbon atom(s),
 - a substituted or unsubstituted aralkyl group having 7 to 20 carbon atoms,
- a substituted or unsubstituted aryl group having 6 to 20 carbon atoms,
 - a silyl group substituted with a substituted or unsubstituted hydrocarbon having 1 to 20 carbon atom(s),
- a substituted or unsubstituted alkoxy group having 1 to 20 10 carbon atom(s),
 - a substituted or unsubstituted aralkyloxy group having 7 to 20 carbon atoms,
 - a substituted or unsubstituted aryloxy group having 6 to

20 carbon atoms, or

an amino group disubstituted with hydrocarbons having 1
to 20 carbon atom(s);

R⁵ represents,

5 a hydrogen atom,

a fluorine atom,

a substituted or unsubstituted alkyl group having 1 to 10 carbon atom(s),

a substituted or unsubstituted aralkyl group having 7 to 10 20 carbon atoms,

a substituted or unsubstituted aryl group having 6 to 20 carbon atoms, or

a silyl group substituted with a substituted or unsubstituted hydrocarbon having 1 to 20 carbon atom(s);

15 R²¹ represents,

a substituted or unsubstituted alkyl group having 1 to 10 carbon atom(s),

a substituted or unsubstituted aralkyl group having 7 to 20 carbon atoms, or

a substituted or unsubstituted aryl group having 6 to 20 carbon atoms,

with an organic compound of formula (21F):

 R^9NH_2 (21F)

wherein R⁹ represents

a substituted or unsubstituted alkyl group having 1 to 10 carbon atom(s),

a substituted or unsubstituted aralkyl group having 7 to 20 carbon atoms,

a substituted or unsubstituted aryl group having 6 to 20

carbon atoms, or

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a group of formula:

 $R^{90}-N-R^{91}$:

wherein R^{90} and R^{91} are the same or different and represent a substituted or unsubstituted alkyl group having 1 to 10 carbon atom(s),

a substituted or unsubstituted aralkyl group having 7 to 20 carbon atoms, or

a substituted or unsubstituted aryl group having 10 6 to 20 carbon atoms, or

a cyclic structure being linked together.

- 21. The production method according to Claim 20, wherein G^{10} is a protective group of the hydroxyl group selected from alkyl groups having a secondary or tertiary alkyl groups linked to an oxygen atom of phenol, and a C1 to C2 alkyl group substituted with a substituted or unsubstituted alkoxy group.
- 22. A production method of a phosphine compound of formula 20 (21A):

wherein R^1 , R^2 , R^3 , R^4 , R^5 , R^6 , R^7 , R^8 , R^9 and R^{21} are as defined in Claim 20,

which comprises reacting the phosphine compound (21B) as

defined in Claim 20 with an acid:

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- 23. The production method according to Claim 22, wherein the acid is hydrochloric acid.
- 24. A production method of a phosphine compound of formula (22A):

$$R^{12}$$
 R^{13}
 R^{11}
 R^{10}
 R^{10}
 R^{2}
 R^{3}
 R^{4}
 R^{5}
 R^{6}
 R^{7}

wherein R^1 , R^2 , R^3 , R^4 , R^5 , R^6 , R^7 , R^8 , R^{10} , R^{11} , R^{12} , R^{13} , and A^1 are the same as described below,

which comprises reacting

a phosphine compound of formula (22B):

$$R^{12}$$
 R^{13}
 R^{11}
 R^{10}
 R

wherein A^1 , R^1 , R^2 , R^3 , R^4 , R^5 , R^6 , R^7 , R^8 , R^{10} , R^{11} , R^{12} and 15 R^{13} are as defined in Claim 1, and

 G^{11} represents a protective group of the hydroxyl group selected from alkyl groups having secondary or tertiary alkyl

groups linked to an oxygen atom of phenol, or a C1 to C2 alkyl group substituted with a substituted or unsubstituted alkoxy group, with an acid.

- 25. The production method according to Claim 24, wherein the acid is hydrochloric acid.
- 26. A production method of the phosphine compound of formula (22B) as defined in Claim 24,

which comprises reacting

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and

a phosphine dihalide of formula (22C):

$$X^{2}$$
 A^{1}
 A^{1

wherein R^5 , R^6 , R^7 , R^8 , R^{10} , R^{11} , R^{12} , R^{13} and A^1 are as defined in Claim 24, with a metal aryl compound of formula (22D):

$$\begin{array}{c}
G^{11} \\
O \\
R^{2}
\end{array}$$
 $\begin{array}{c}
D \\
R^{4}
\end{array}$
 $\begin{array}{c}
(22D)
\end{array}$

wherein R^1 , R^2 , R^3 , R^4 and G^{11} are as defined in Claim 24,

D represents an alkali metal or J-X3:

wherein J represents an alkaline earth metal, and \mathbf{X}^3 represents a halogen atom.

27. A production method of the compound of formula (22B)
5 as defined in Claim 24, which comprises reacting

a phosphine halide compound of formula (25C):

wherein R^1 , R^2 , R^3 , R^4 and G^{11} are as defined in Claim 24 and X^2 represents a halogen atom,

with a compound of formula (22E):

$$R^{12}$$
 R^{13}
 R^{11}
 R^{10}
 R^{8}
 R^{5}
 R^{6}
 R^{7}

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wherein R^5 , R^6 , R^7 , R^8 , R^{10} , R^{11} , R^{12} , R^{13} , A^1 and D are as defined in Claim 24.

28. The compound of formula 22B according to Claim 24, wherein $\ensuremath{R^5}$ is a hydrogen atom.

29. A production method of a phosphine compound of formula (23B):

wherein R^1 , R^2 , R^2 , R^4 , R^5 , R^6 , R^7 , R^8 , R^{14} , R^{21} , A^1 and G^{11} are as defined below,

which comprise reacting a phosphine compound of formula (23C):

$$R^{14}$$
 R^{14}
 R

wherein A¹, R¹, R², R³, R⁴, R⁵, R⁶, R⁷, R⁸, R¹⁴ and R²¹ are

10 as defined in Claim 1, and G¹¹ represents a protective group of
the hydroxyl group selected from an alkyl group having secondary
or tertiary carbon atom linked to an oxygen atom of phenol, or
a C1 to C2 alkyl group substituted with a substituted or
unsubstituted alkoxy group,

with a metal hydride compound.

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30. A production method of a phosphine compound of formula

(23A):

wherein R^1 , R^2 , R^3 , R^4 , R^5 , R^6 , R^7 , R^8 , R^{14} , A^1 and R^{21} are as defined below,

which comprises reacting the phosphine compound of formula (23B) as defined in Claim 29, with an acid:

31. A production method of a phosphine compound of formula (24A):

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wherein R^1 , R^2 , R^3 , R^4 , R^5 , R^6 , R^7 , R^8 , R^{15} , R^{16} , and A^2 are as defined in Claim 1,

which comprises reacting

the phosphine compound of formula (24B):

$$G^{11}$$
 A^{15}
 A^{16}
 A

wherein R¹, R², R³, R⁴, R⁵, R⁶, R⁷, R⁸, R¹⁵, R¹⁶ and A² are the same as described above, and G¹¹ represents a protective group of the hydroxyl group selected from alkyl groups having secondary or tertiary carbon atom linked to an oxygen atom of phenol, or a C1 to C2 alkyl groups substituted with a substituted or unsubstituted alkoxy group,

with an acid.

32. A production method of a phosphine compound of formula (24B):

wherein R^1 , R^2 , R^3 , R^4 , R^5 , R^6 , R^7 , R^8 , R^{15} , R^{16} and A^2 are as defined below,

which comprises reacting
a phosphine compound of formula (24C):

wherein R^1 , R^2 , R^3 , R^4 , R^5 , R^6 , R^7 , R^8 and R^{15} are as defined in Claim 1, G^{11} represents a protective group of the hydroxyl group selected from an alkyl group having secondary or tertiary carbon atom linked to an oxygen atom of phenol, or a C1 to C2 alkyl group substituted with a substituted or unsubstituted alkoxy group, and A^2 represents an element of Group 16 of the periodic table,

with a metal hydride compound or a metal aryl compound 10 of formula (24D):

$$R^{16}-Y \qquad (24D)$$

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wherein R^{16} is as defined in Claim 1, and Y represents an alkali metal or $J-X^3$: wherein J represents an alkaline earth metal, and X^3 represents a halogen atom.

- 33. The production method according to Claim 32, wherein G^{11} represents a protective group of the hydroxyl group selected from alkyl groups having secondary or tertiary carbon atom linked to an oxygen atom of phenol, or a Cl to C2 alkyl groups substituted with a substituted or unsubstituted alkoxy group, and A^2 represents an oxygen atom.
 - 34. A production method of a phosphine compound of formula

(25A):

wherein R^1 , R^2 , R^3 , R^4 , R^5 , R^6 , R^7 , R^8 , R^{17} , R^{18} and m are as defined in Claim 1,

which comprises reacting

the phosphine compound of formula (25B):

$$\begin{array}{c|c}
G^{11} & F & R^{17} \\
C & R^{18} \\
R^{1} & R^{8} \\
R^{2} & R^{4} & R^{5} & R^{7}
\end{array}$$

$$\begin{array}{c|c}
R^{1} & R^{8} \\
R^{2} & R^{6} & R^{7} \\
R^{3} & R^{6} & R^{7} \\
\end{array}$$

wherein R^{1} , R^2 , R^3 , R^4 , R^5 , R^6 , R^7 , R^8 , R^{17} , R^{18} and m are as defined above, and G^{11} represents a protective group of the hydroxyl group selected from alkyl groups having secondary or tertiary carbon atom linked to an oxygen atom of phenol, or a C1 to C2 alkyl group substituted with a substituted or unsubstituted alkoxy group,

with an acid.

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35. A production method of a phosphine compound of formula (25B) as defined in Claim 34,

which comprises reacting

a phosphine halide compound of formula (25C):

wherein R^1 , R^2 , R^3 , R^4 and G^{11} are as defined in Claim 34, and X^2 represents a halogen atom,

with a metal aryl compound of formula (25D):

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$$\begin{array}{c}
F \\
C \\
R^{18}
\end{array}$$

$$\begin{array}{c}
R^8 \\
R^6
\end{array}$$

$$\begin{array}{c}
R^7 \\
R^6
\end{array}$$

wherein R^5 , R^6 , R^7 , R^8 , R^{17} , R^{18} and m are as defined in Claim 34, and D represents an alkali metal or $J-X^3$,

wherein J represents an alkaline earth metal, and \mathbf{X}^3 10 represents a halogen atom.

36. A production method of the phosphine compound of formula (25B) as defined Claim 1,

which comprises reacting

a halophosphine compound of formula (25E)

wherein R^5 , R^6 , R^7 , R^8 , R^{17} , R^{18} and m are the same as those according to Claim 1, and X^2 represents a halogen atom,

with a metal aryl compound of formula (25F):

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 R^1 , R^2 , R^3 and R^4 are as defined in Claim 1, and G^{11} represents a protective group of the hydroxyl group selected from an alkyl group having secondary or tertiary carbon atom linked to an oxygen atom of phenol, or a C1 to C2 alkyl group substituted with a substituted or unsubstituted alkoxy group.

37. A production method of a phosphine compound of formula (26A):

wherein A^1 , R^1 , R^2 , R^3 , R^4 , R^5 , R^6 , R^7 , R^8 , R^{19} and R^{20} are as defined below,

which comprises reacting

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a phosphine compound of formula (26B):

wherein R^1 , R^2 , R^3 , R^4 , R^5 , R^6 , R^7 , R^8 , R^{19} , R^{20} and A^1 are as defined in Claim 1, and G^{11} represents a protective group of the hydroxyl group selected from alkyl groups having secondary or tertiary carbon atom linked to an oxygen atom of phenol, or a C1 to C2 alkyl group substituted with a substituted or unsubstituted alkoxy group,

with an acid:

38. A production method of the phosphine compound of formula (26B) as defined in Claim 37,

which comprises reacting

a halophosphine compound of formula (26C):

$$X^{2}$$
 A^{19}
 A^{20}
 A^{8}
 A^{7}
 A^{6}
 A^{7}

wherein R^5 , R^6 , R^7 , R^8 , R^{19} , R^{20} and A^1 are as defined in Claim 37, and X^2 represents a halogen atom,

with a metal aryl compound of formula (26D):

$$\begin{array}{c}
G^{11} \\
D \\
R^2
\end{array}$$
 $\begin{array}{c}
R^4 \\
R^3
\end{array}$
 $\begin{array}{c}
(26D)
\end{array}$

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wherein R^1 , R^2 , R^3 , R^4 and G^{11} are the same as those described in Claim 37, and D represents an alkali metal or $J-X^3$,

wherein J represents an alkaline earth metal, and \mathbf{X}^3 represents a halogen atom.

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39. A production method of a phosphine compound of formula(26B) as defined in Claim 38,

which comprises reacting

an aryl-halogenated phosphorous compound of

15 formula(26E):

wherein R^1 , R^2 , R^3 , R^4 and G^{11} are as defined in Claim 38, and X^2 represents a halogen atom,

with a metal aryl compound of formula (26F):

$$R^{19}$$
 R^{20}
 R^{8}
 R^{5}
 R^{6}
 R^{7}

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wherein A^1 , R^5 , R^6 , R^7 , R^8 , R^{19} , R^{20} and D are as defined in Claim 38.

40. A production method of a transition metal complex 10 of formula (3):

$$R^{1}$$
 R^{2}
 R^{3}
 R^{4}
 R^{5}
 R^{6}
 R^{7}
 R^{6}
 R^{7}
 R^{6}
 R^{7}

wherein M represents an element of Group 14 of the periodic

table.

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 R^1 , R^2 , R^3 , R^4 , R^5 , R^6 , R^7 , R^8 , X^1 and L are as defined below, q represents an integer of 0 or 1, G^{20} represents any one of G^{21} to G^{26} ,

$$G^{24}$$
: A^{2} G^{25} : A^{2} G^{25} : A^{2} A^{2}

wherein A^1 represents an element of Group 15 of the periodic table,

provided that A^1 in $G^{23'}$ represents an anion of an element of Group 15 of the periodic table and A^1 in G^{21} represents a nitrogen atom,

 ${\hbox{A}}^2$ represents an element of Group 16 of the periodic table, ${\hbox{R}}^9$ and ${\hbox{R}}^{14}$ each represents,

a substituted or unsubstituted alkyl group having 1 to 10 carbon atom(s),

a substituted or unsubstituted aralkyl group having 7 to 20 carbon atoms,

a substituted or unsubstituted aryl group having 6 to 20 carbon atoms, or

$$R^{90}-N-R^{91}$$
;

wherein R^{90} and R^{91} are the same or different and represent a substituted or unsubstituted alkyl group having 1 to 10 carbon atom(s),

a substituted or unsubstituted aralkyl group having 7 to

10 carbon atoms,

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a substituted or unsubstituted aryl group having 6 to 10 carbon atoms, or

a ring structure by being linked together;

 R^{12} , R^{13} , R^{19} and R^{20} each independently represents

a substituted or unsubstituted alkyl group having 1 to 10 carbon atom(s),

a substituted or unsubstituted aralkyl group having 7 to 20 carbon atoms,

a substituted or unsubstituted aryl group having 6 to 20 carbon atoms, or

 R^{12} and R^{13} , and R^{19} and R^{20} each independently represents a ring structure by being linked together;

 R^{10} , R^{11} , R^{15} and R^{16} , R^{21} and R^{22} each independently represent a hydrogen atom,

a substituted or unsubstituted alkyl group having 1 to 10 carbon atom(s),

a substituted or unsubstituted aralkyl group having 7 to 20 carbon atoms, or

a substituted or unsubstituted aryl group having 6 to 20 carbon atoms;

 R^{17} and R^{18} are different one another, and represent a hydrogen atom,

a halogen atom,

a substituted or unsubstituted alkyl group having 1 to 10 carbon atom(s),

a substituted or unsubstituted aralkyl group having 7 to 20 carbon atoms, or

a substituted or unsubstituted aryl group having 6 to 20

carbon atoms,

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m represents an integer of 0 or 1, and

the line linking M and G^{20} represents that M is linked or coordinated to an element of Group 15 or 16 of the periodic table or to a fluorine atom constituting G^{20} ,

which comprises reacting

a phosphine compound of formula (2):

wherein R¹, R², R³, R⁴, R⁵, R⁶, R⁷, R⁸ and G² are as defined in Claim 1, and G¹⁰ represents a protective group of the hydroxyl group selected from alkyl groups having secondary or tertiary carbon atom linked to an oxygen atom of phenol, or a C1 to C2 alkyl groups substituted with a substituted or unsubstituted alkoxy group,

with a transition metal compound of formula (4): $MX^{1}_{3}LL^{1}p \qquad \qquad (4)$

wherein M represents an element of Group 4 of the periodic table.

X1 represents,

a substituted or unsubstituted alkyl group having 1 to 10 carbon atom(s),

a substituted or unsubstituted aralkyl group having 7 to 20 carbon atoms,

a substituted or unsubstituted aryl group having 6 to 20 carbon atoms,

a substituted or unsubstituted alkoxy group having 1 to 10 carbon atom(s),

a substituted or unsubstituted araloxy group having 7 to 10 carbon atoms,

a substituted or unsubstituted aryloxy group having 6 to 10 carbon atoms, or

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an amino group disubstituted with hydrocarbons having 2 to 20 carbon atoms; and

L represents a balancing counter ion or neutral ligand, being an atomorgroup similar to X^1 , and is bonding or coordinating to metal M,

 L^1 represents a neutral ligand, and p represents an integer of 0 to 2.

- 41. The method according to Claim 40, a base is used.
 - 42. The method according to Claim 41, wherein G^{10} is a hydrogen atom.
- 20 43. A production method of the transition metal compound of formula (3) according to Claim 40, wherein G¹⁰ is a protective group of the hydroxyl group selected from alkyl groups having secondary or tertiary carbon atom linked to an oxygen atom of phenol, or a C1 to C2 alkyl group substituted with a substituted or unsubstituted alkoxy group.
 - 44. The production method according to Claim 43, wherein G^{10} is a methoxymethyl group, an ethoxyethyl group, a methoxyethoxymethyl group, trimethylsilylethoxymethyl group or

1-ethoxyethyl group.

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- 45. The production method according to Claim 40, 41, 42, 43 or 44, wherein M is a titanium atom or a zirconium atom.
- 46. The production method of the transition metal complex according to Claim 45, wherein \mathbf{A}^1 represents a nitrogen atom and \mathbf{A}^2 represented an oxygen atom.
- 10 47. The production method of the transition metal complex according to Claim 46, wherein G^2 is G^{21} .
 - 48. The production method of the transition metal complex according to Claim 46, wherein G^2 is G^{22} .
 - 49. The production method of the transition metal complex according to Claim 46, wherein G^2 is G^{23} .
- 50. The production method of the transition metal complex according to Claim 46, wherein G^2 is G^{24} .
 - 51. The production method of the transition metal complex according to Claim 46, wherein G^2 is G^{25} .
- 25 52. The production method of the transition metal complex according to Claim 46, wherein G^2 is G^{26} .
 - 53. The transition metal complex of formula (3):

wherein M, L, X^1 , R^1 , R^2 , R^3 , R^4 , R^5 , R^6 , R^7 , R^8 , q and G^{20} are as defined in Claim 40.

- 54. The transition metal complex according to Claim 53, wherein A^1 represent a nitrogen atom and A^2 represents an oxygen atom.
- 55. The transition metal complex according to Claim 54, wherein M is a titanium atom or a zirconium atom.
 - 56. The transition metal complex according to Claim 54 or 55, wherein G^2 is G^{21} .
- 57. The transition metal complex according to Claim 54 or 55, wherein G^2 is G^{22} .

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58. The transition metal complex according to Claim 54 or 55, wherein G^2 is G^{23} .

59. The transition metal complex according to Claim 54 or 55, wherein \mbox{G}^2 is \mbox{G}^{24} .

- 60. The transition metal complex according to Claim 54 or 55, wherein G^2 is G^{25} .
- 5 61. The transition metal complex according to Claim 54 or 55, wherein G^2 is G^{26} .
- 62. An olefin polymerization catalyst comprising a combination of transition metal complex according to Claim 53, 54 or 55, compound A below, and optionally compound B:

compound A: any one of compounds A1 to A3, or a mixture of at least two of them,

compound A1: an organic aluminum compound of formula $(E1)_aA1(Z)_{3-a},$

compound A2: a cyclic aluminoxane having a structure of formula $[-A1(E2)-O-]_b$, and

compound A3: a linear aluminoxane of formula E3[-A1E3-O-]cA1E32,

wherein E1 to E3 are the same or different and each represents a hydrocarbon group having 1 to 8 carbon atom(s),

Z is the same or different, and represents a hydrogen atom or a halogen atom,

c represents 1, 2 or 3,

b represents an integer of 2 or more, and

c represents an integer of 1 or more;

compound B: any one of compounds B1 to B3, or a mixture of at least two of them,

compound B1: a boron compound of formula $BQ^1Q^2Q^3$,

compound B2: a boron compound of formula $\text{Z}^+(BQ^1Q^2Q^3Q^4)^-\text{,}$ and

compound B3: a boron compound of formula (L-H)⁺(BQ¹Q²Q³Q⁴)⁻, wherein B is a boron atom of a trivalent state, and Q¹ to Q⁴ are the same or different and represent a halogen atom, a hydrocarbon group having 1 to 20 carbon atom(s), a halogenated hydrocarbon group having 1 to 20 carbon atom(s), a silyl group substituted with the hydrocarbon groups having 1 to 20 carbon atom(s), or an amino group disubstituted with the hydrocarbon groups having 1 to 20 carbon atom(s).

63. A production method of an olefin polymer, which comprises polymerizing an olefin in the presence of the olefin polymerization catalyst according to Claim 62.

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